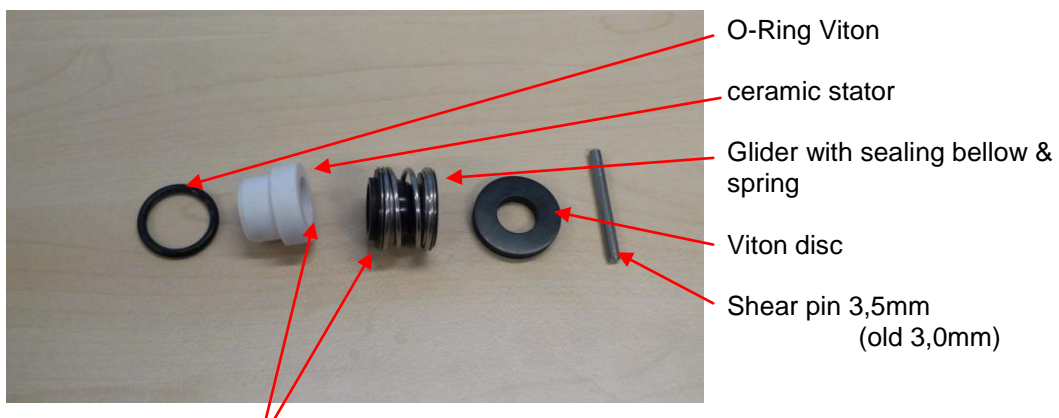


The glide sealing has the function, to keep the water off and safe the rotating propeller shaft of the housing active against water pressure. Therefore the fixed part made of ceramic seals against the rotating graphite part and the propeller shaft.

1. Preposition of tools:
 2 x middle screwdriver flat
 1 x channel locks (if needed)
 1 x side cutter (if needed)
2. Switch off the main switch. As a precaution disconnect the battery, to avoid an accidentally start of the scooter – otherwise there will be any risk of injury!
3. Retain the Scooter horizontally against moving and rolling away by using a stillage.
4. Remove the propeller locking screw (left thread) Decrease the propeller, if applicable use the channel lock.



5. Remove propeller pin laterally and remove clip with blocking bellows. If applicable use side cutter for the pin.
6. Push carefully the ceramic inner part outside
Attention: Don't damage the sealing surface!



Attention: Do not scratch sealing surface!!

Face seal installed towards the housing (housing is on the left side).

7. Grease the O Ring and put it on the ceramic part. Also lubricate the inside of the housing. Insert the ceramic part.



8. Press the ceramic part with your thumbs down, although holding on with your hands to the bracer



9. Now assemble Graphite-part with clip and blocking bellows. Insert Viton seal and press the clip in. Insert the pin at the side and arrange it centered.

10. Mount the propeller and fix it at the pull-in flute. Now fix the locking device screw.